Released on 7/13/2021

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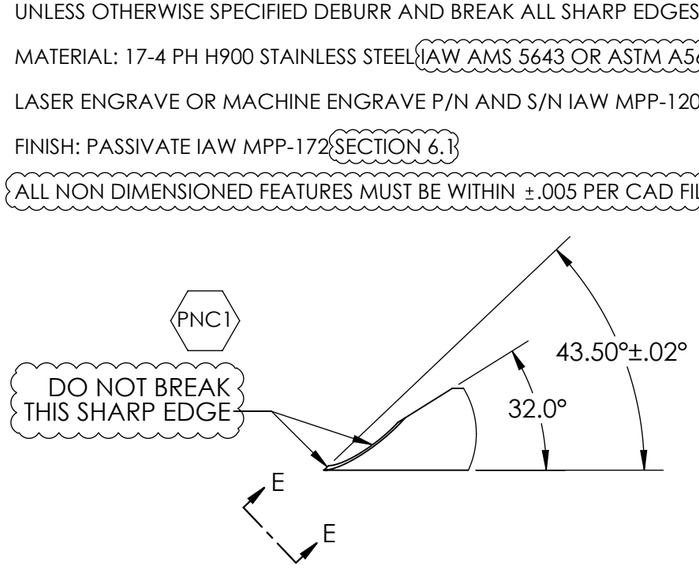
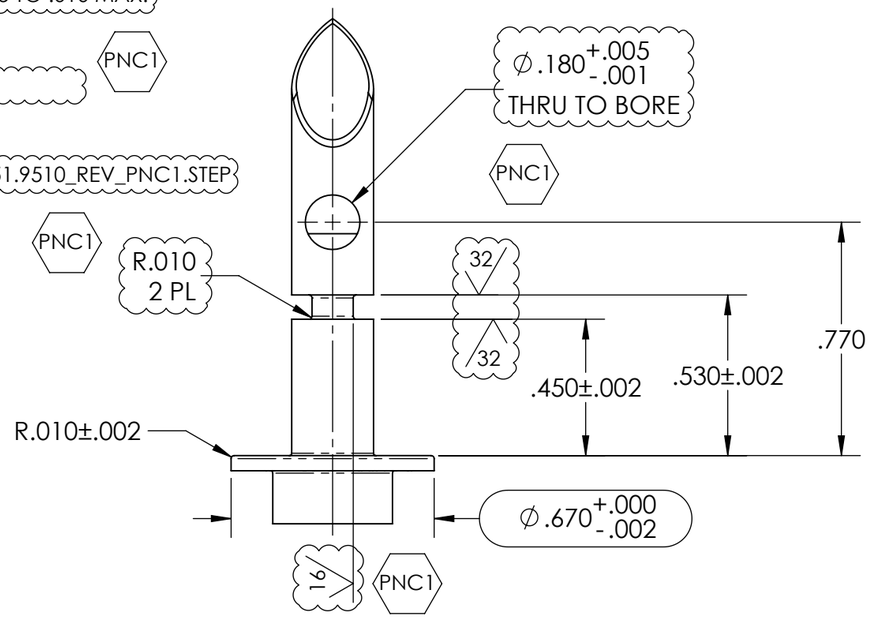
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-16-18	P.BRAVO

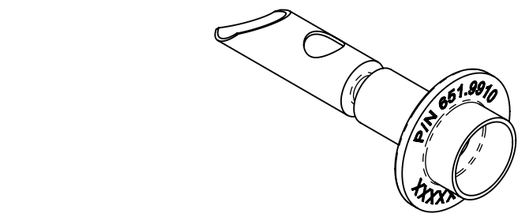
NOTES:

1. UNLESS OTHERWISE SPECIFIED DEBURR AND BREAK ALL SHARP EDGES: .005 TO .010 MAX.
2. MATERIAL: 17-4 PH H900 STAINLESS STEEL IAW AMS 5643 OR ASTM A564.
3. LASER ENGRAVE OR MACHINE ENGRAVE P/N AND S/N IAW MPP-120
4. FINISH: PASSIVATE IAW MPP-172 SECTION 6.1
5. ALL NON DIMENSIONED FEATURES MUST BE WITHIN ±.005 PER CAD FILE 651.9510_REV_PNC1.STEP

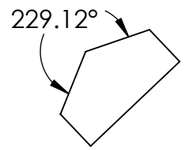


DETAIL C


PNC1
R.010 2 PL
Ø.180 +.005 -.001 THRU TO BORE
PNC1
32
32
.450±.002
.530±.002
.770
R.010±.002
Ø.670 +.000 -.002
16
PNC1

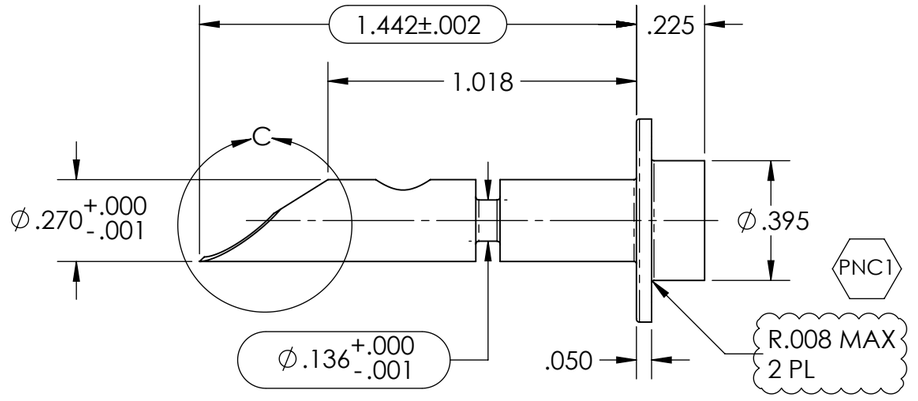


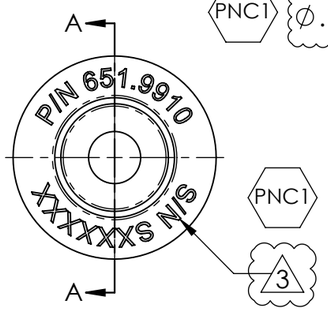
5 651.9910

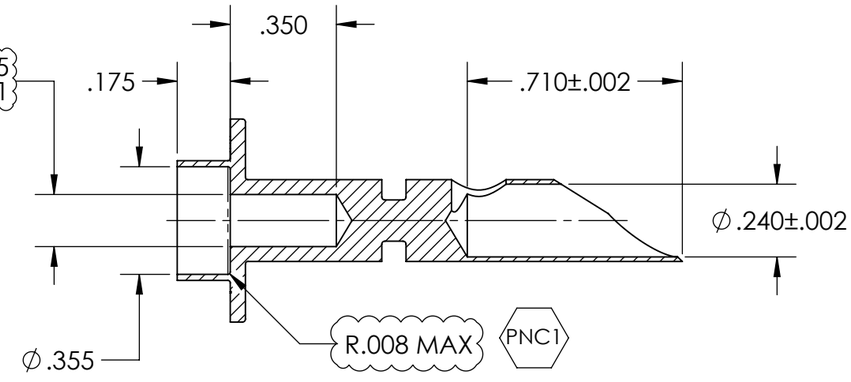


VIEW E-E

PNC1







SECTION A-A

PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
A1-1 A3-1 A4-1 A5-1 B5-1 B1-1 B7-1 B4-1 C4-1 C5-1 C7-1	PNC1	NOTE 3: ADDED OPTION FOR LASER OR MACHINE ENGRAVE NOTE 4: WAS MPP-172 SECTION 6.0 IS MPP-172 SECTION 6.1 NOTE 2: ADDED AMS 5643 AND ASTM A564 STANDARDS ADDED .005 TO .010 MAX ADDED R.010 2 PL DIMEMSION NOTE 5: REVISED AND CHANGED TO FLAG NOTE TIGHTENED HOLE TOLERANCE AND ADDED THRU TO BORE NOTE ADDED SURFACE ROUGHNESS VALUES ADDED NOTE TO NOT BREAK EDGE CHANGED TITLE FROM SECTION E-E TO VIEW E-E ADDED SURFACE ROUGHNESS VALUE ADDED R.008 MAX 2 PL DIMENSION ADDED FLAG NOTE 3 TIGHTENED HOLE TOLERANCE ADDED R.008 MAX DIMENSION	3-15-21	J.GARDINER	MDI	NEXT ORDER	P.PEREZ

	1	651.9910	BAYONET	2	4
	F/N	P/N	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 02-15-18				
645.5900	DRAWN BY J. BECKER	CHECKER J. GARDINER			
	DRAWING APPROVAL P. BRAVO 04-16-18				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°				

DART AEROSPACE
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(760)-724-5300

BAYONET

SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	651.9900	PNC1

SCALE NONE SHEET 1 OF 1